



**Tru-Side**<sup>®</sup>  
by claymark

# Natural Timber Bevel Siding

Tru-Side by Claymark is a ½ x 6" Bevel Siding available in both solid clear & finger jointed clear substrate. Tru-Side has a reversible smooth / rustic face to suit end user finish preferences.



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[claymark.com](http://claymark.com)

# Tru-Side Protection

Tru-Side by Claymark is a natural wood product grown from FSC certified New Zealand plantation grown forests. Tru-Side is protected to UC3A classification with an advanced organic treatment. Treatment includes three EPA approved ingredients Tebuconazole, Propiconazole and Permethrin that protect against wood destroying fungi and insects.

- ✓ Store off ground and under cover
- ✓ Read Installation Guide before commencing project
- ✓ Apply two full coats of acrylic house paint within 90 days of installation
- ✓ Nail flush with surface
- ✓ Prime all saw-cuts

Visit [www.claymark.com](http://www.claymark.com) for complete Handling Guide and details of limited warranty or request

## Tru-Side Installation Guide

### Set Out

- Calculate spacing for siding before nailing
- Course overlap should be no less than 1"
- Start siding at the bottom of the course
- Butt Joints between boards should be staggered and made over studs

### Nailing

- Claymark recommends the use of hot dip galvanized, stainless steel flat head or annular groove / ring shank nails
- Tru-Side Siding should be flush nailed through sheathing to solid wood stud framing
- Overlap course by no less than 1"
- Face nail though siding above the lap to stud. DO NOT NAIL THROUGH THE OVER LAP OF THE TWO PIECES
- Nail should penetrate solid wood stud framing by 1 1/2"
- Nail spacing centers 24" maximum on centre
- Install horizontally only

### Painting

- A premium factory applied primer and undercoat has been applied to Tru-Side in two separate coats
- During the installation process all exposed unprimed surfaces resulting from cut ends, trimming or similar should be resealed with an end-coat wood preservative and re-primed with two coats of suitable acrylic or oil based primer
- Insure primed surfaces are clean and free from contaminants such as grease and mildew
- Fill and splits with a two pack specialist timber filler sand and re-primed as necessary
- Apply a minimum of two full coats of premium exterior house paint to recommended dry film thickness (dft)

- Total finished paint system should exceed 4 thou dft
- Insure product is dry or near equilibrium moisture content prior to painting (<16%)
- Painting should be conducted as soon after installation as possible and when dry. Use a correctly calibrated moisture meter if unsure
- Product dimensions should be checked. If larger than factory stated dimensions it is likely that moisture has been absorbed
- For the best painting results it is recommended that the product be allowed to return to original dimensions prior to painting
- Top coats should be only be applied in warm dry weather not below 50 F.
- If Tru-Side products have been exposed to the weather for longer than 90 days or the pre primed and under-coated surface is unsound follow steps 1,2,3,4 and apply two full coats of premium acrylic or oil based premium exterior timber primer
- Use colors that have a Light reflective Value (LRV) of 45 to 100 (100 being pure white). Colors with an LRV off 44 to 0 (0 being black) progressively generate extreme surface heat when exposed to direct sunlight
- Dark colors can cause resin bleed, shrinkage, distortion and cracking and will also reduce the service life of the paint system

### Warranty

- Tru-Side by Claymark come with a 25 year limited warranty against termite attack, rot and fungal decay. Claymark will not warrant product that does not meet the above specifications.
- Visit [Claymark.com](http://Claymark.com) for further warranty details

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