



Installation Instructions - CM25

Solid Gold – Acrylic Primer and Undercoat Painted Treated Finger-Jointed Radiata Pine.

Solid Gold has been finished with specialised acrylic primer. For the best results when installing Solid Gold, follow these simple guidelines, and ensure that industry ‘best practice’ standards are met throughout all areas of construction.

Storing and Handling

While storing Solid Gold it is important to keep it dry and off the ground using blocks. If you’re storing it outside always use a waterproof cover, but allow good airflow to avoid condensation. When handling Solid Gold always take care to minimise any scratches or damage to ensure the best possible finish.

Installation

Ensure cut ends and mitre cuts are primed with two coats of premium wood primer. Always follow the paint manufacturer’s label instructions. Always hand nail where possible to help protect the factory coating. In cases when nail gun use is required, ensure to adjust to the correct pressure to achieve a flush finish.

Finishing

Before painting ensure all loose material and dirt has been removed from the product. Finish with a minimum of two coats of 100% acrylic paint, applied as soon as possible but no more than 120 days after installation.

Allow to dry between coats. When using putties, mastics and sealers with Solid Gold ensure they are compatible with acrylic-based paints. If you are unsure, seek advice from the product manufacturer, or contact Claymark directly.

Heat

As wood is a natural product, and resin is a natural component of pine, if Solid Gold products are exposed to extreme heat, especially when painted in a dark colour, resin bleed may occur. By following the paint manufacturer’s recommendations, the potential for resin bleed can be reduced; avoiding darker colour paints or high-gloss finished will also help.

Moisture

As wood is a natural product, and resin is a natural component of pine, if Solid Gold products are exposed to extreme heat, especially when painted in a dark colour, resin bleed may occur. By following the paint manufacturer’s recommendations, the potential for resin bleed can be reduced; avoiding darker colour paints or high-gloss finished will also help.

Note: Claymark recommends the use of oil based primer for the best protection against moisture uptake for end cuts. The use of a wood preservative on saw cuts is not required under the Solid Gold warranty.

Claymark USA, Inc. Limited Warranty for Solid Gold™ Products

By purchase, acceptance, receipt, or use of Claymark Solid Gold™ products, the original consumer purchaser or first-owner of Solid Gold™ products accepts the terms, conditions, limitations and exclusions contained in this Limited Warranty.

Definitions

The following defined terms are used in this Limited Warranty: (a) "Claymark" means Claymark USA, Inc. (b) "First-Owner" means:

1. The owner-of-record of the real property on which the Solid Gold™ products were installed at the time the products were installed; or,
2. if the Solid Gold™ products were installed by a builder-contractor-owner in connection with new construction on real property then owned by the builder-contractor-owner, the first owner-of-record that acquired the real property from the builder-contractor-owner.

(c) "Structurally unserviceable" means: the inability of a Solid Gold™ product to perform its intended structural function because of fungal decay or termite attack.

(d) "Fungal decay" means: attack by wooddestroying fungi that disintegrate the wood cell walls; it excludes surface mold, mildew, and/or fungi associated with the appearance or "weathering" of wood. Weathering of wood—including raised grain, splitting, checking, cupping, twisting, warping, shrinkage, swelling, or any other physical or aesthetic property of the wood—is not fungal decay.

Limited Warranty

Claymark warrants that:

For fifty (50) years after the date of its sale by Claymark, Solid Gold™ product will not become structurally unserviceable because of fungal decay/rot or termite attack; and

For five (5) years after the date of its sale by Claymark, the primer coating applied to Solid Gold™ product at the time of sale that has been installed and maintained according to the Claymark handling and installation guide will not erode or experience paint primer peeling so that the wood substrate is exposed.

This Limited Warranty applies only to Solid Gold™ products that are installed in full compliance with Claymark's instructions and recommendations and only if the Conditions of Warranty Coverage, below, are complied with. This Limited Warranty extends only to the FirstOwner and not to any subsequent purchasers or users of (a) the Solid Gold™ product or (b) the structure into which it is installed. This Limited Warranty may not be transferred in whole or part to any subsequent owner or tenant of the real property on which the Solid Gold™ product was installed.

Conditions of Warranty Coverage

For the preceding Limited Warranty to apply, the following conditions must be met:

1. The Solid Gold™ product must have been installed in accordance with the Solid Gold™ Installation Instructions – CM25;
2. The Solid Gold™ product must have been stored, handled, located, installed, and maintained in accordance with the Solid Gold™ Handling Guide; and
3. The First-Owner must present with any claim for warranty coverage Proof of purchase, in the form of a dated sales invoice and a Claymark Solid Gold™ label for the affected Solid Gold™ product.

Losses not covered by the Limited Warranty

The preceding Limited Warranty does not apply to:

1. normal wear and tear;
2. resin bleed from the Solid Gold™ through paint layers (see Handling Guide for details);
3. damage caused by accident, abuse, neglect, misuse, negligence, vandalism, acts of God, improper storage or handling, or disasters such as flood, fire, or war;
4. failure to install or maintain the Solid Gold™ product in accordance with the instructions supplied by Claymark; or
5. failure to install the Solid Gold™ product in accordance with local codes, laws, or regulations or with best construction practices.